## **AMENDMENTS TO THE CLAIMS:**

This listing of claims will replace all prior versions, and listings, of claims in the application:

- 1.-36. (Canceled).
- 37. (Previously Presented) A process for the preparation of S-(-)-chlorosuccinic acid comprising reacting S-(+)-aspartic acid and sodium nitrite in a hydrochloric acid-aqueous milieu in which said S-(+)-aspartic acid is suspended in demineralized water in a w/w ratio ranging from 1 kg/L to 0.5 kg/L, and concentrated hydrochloric acid is added in a ratio of S-(+)-aspartic acid to hydrochloric acid ranging from 0.35 kg/L to 0.55 kg/L in the presence of sodium chloride, said S-(+)-aspartic acid and said sodium chloride being in a molar ratio ranging from 1:0.3 to 1:0.5, the improvement consisting in isolating by precipitation of the reaction product by cooling the reaction mixture at a temperature ranging from -10°C to -20°C.
- 38. (Previously Presented) The process according to claim 37, in which said temperature is -15°C.
- 39. (Previously Presented) A process for the preparation of S-(-)-chlorosuccinic acid comprising reacting S-(+)-aspartic acid and sodium nitrite in a hydrochloric acid-aqueous milieu, the improvement consisting in using as the reaction medium mother waters from a previous preparation reaction as in claim 37, said mother waters being used as at least partial substitutes for the sodium chloride and hydrochloric acid.
- 40. (Previously Presented) The process according to claim 39, in which said mother waters are used at the precipitation temperature of S-(-)-chlorosuccinic acid.

- 41. (Previously Presented) The process according to claim 39, in which washing waters are used in addition to mother waters.
- 42. (Previously Presented) The process according to claim 37, in which the reaction medium comprises mother waters from a previous preparation reaction.
- 43. (Previously Presented) A process for the preparation of S-(-)-chlorosuccinic acid comprising reacting S-(+)-aspartic acid and sodium nitrite in a hydrochloric acid-aqueous milieu, the improvement consisting in using as the reaction medium the mother waters of a previous preparation reaction of claim 37, said mother waters being transferred to the reactor at the S-(-)-chlorosuccinic acid precipitation temperature and as at least partial substitutes for the sodium chloride and hydrochloric acid, and said S-(-)-chlorosuccinic acid is isolated by extraction.
  - 44. (Canceled).
- 45. (New) A process according to claim 37, in which S-(-)-chlorosuccinic acid comes directly from a previous preparation reaction.
  - 46. (New) A process for the preparation of S-(-)-chlorosuccinic anhydride comprising
- a) reacting S-(+)-aspartic acid and sodium nitrite in a hydrochloric acid-aqueous milieu in which said S-(+)-aspartic acid suspended in demineralized water in a w/w ratio ranging from 1 kg/L to 0.5 kg/L, and concentrated hydrochloric acid is added in a ratio of S-(+)-aspartic acid to hydrochloric acid ranging from 0.35 kg/L to 0.55 kg/L in the presence of sodium chloride, said S-(+)-aspartic acid and said sodium chloride being in a molar ratio ranging from 1:0.3 to 1:0.5, to give crude S-(-)-chlorosuccinic acid;
- b) isolating said crude S-(-)-chlorosuccinic acid by precipitation by cooling the reaction mixture at a temperature ranging from  $-10^{\circ}$ C to  $-20^{\circ}$ C; and
  - c) reacting said isolated crude S-(-)-chlorosuccinic acid and acetic anhydride.